



GMC HEAVY DUTY HYDRAULIC BOX & PAN BRAKE

Model # **GMC HBB-1214**, 12' x 14 Ga.

Model # **GMC HBB-1318**, 13' X 18 Ga.

Standard Features:

- 100% made in Taiwan
- ISO 9001 certified
- Hydraulic adjustment for opening
- Hydraulic power clamping for workpiece
- 1" manual beam adjustment (front and back)
- Heavy welded all steel construction for maximum rigidity
- Hydraulic logic system centrally located and quiet
- A wide guidebody ensures strong, stable, smooth & accurate movement
- Total 2"/6"/12"/ 18"/ 24" pieces fingers assortment
- Central control panels on each side for convenient operation
- Jog and auto operation modes
- Overload protection and disconnect switch
- One year warranty for parts

Standard Equipment

- Assorted fingers
- Angle set up dial
- Hydraulic clamping system
- (2) safety protection side guards
- Foot pedal control for hydraulic clamping

Optional Equipment:

- One-piece straight clamping bar finger.
- NC control Angle set up with Miniki NC controller.

Specifications:

Model #	Max. Bending Length	Capacity Mild Steel	Capacity Stainless Steel	Bend Angle	Max. Box Depth	Large Beam Opening	Oil Tank Gal.	Main Motor HP	Mach Weight LBS	Overall Dimensions Inch
GMCHBB-1214 GMCHBB-1318	12' 13'	14 Ga. 18Ga.	18 Ga. 22Ga	135 135	6" 6"	8" 8"	25 25	7.5HP 7.5HP	7,350 6,850	181x46x68 193x46x68

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