



GMC Power Ring & Angle Roll Bender

PRB-65H, 2" Dia. of roller shaft, 7-1/2" roller Dia. 5HP, 220V/440V, 3phase.
(PRB-65H comes with top roller hydraulic positioning with DRO)

Optional roller sets for pipe & round tubing, any size, one set (3 rolls).
Optional anti-twisting attachment.

Standard Features:

- ISO 9001 certified
- Hydraulic top roller positioning with digital readout
- Heavy Duty AC main motor
- 3 driving rolls
- Heavy welded all steel construction
- Quiet compact hydraulic system
- Custom-made rollers are available per request, such as steel, nylon, etc.
- One year industrial warranty for parts

| Specifications | |
|----------------------|---------------------------------------|
| Model | PRB-65H |
| Dia. of roller | 8-1/2 inch |
| Dia. of roller shaft | 2-1/2 inch |
| Roller speed | 16 rpm |
| Motor | 5 HP , 220V/440V, 3 phase |
| Dimensions | 50in x 4x 71in |
| Weight | 2,110 LBS |
| | with top roller hydraulic positioning |

standard Equipment:

- One set of universal combination rollers can do most works
- Foot pedal















Optional roller sets for pipe & round tubing:

| Rolls Sets | |
|--------------|--|
| 34T-PRB-65H | ROLL SET FOR 3/4 INCH TUBING FOR GMC PRB-65H |
| 1T-PRB-65H | ROLL SET FOR 1 INCH TUBING FOR GMC PRB-65H |
| 114T-PRB-65H | ROLL SET FOR 1-1/4 INCH TUBING FOR GMC PRB-65H |
| 112T-PRB-65H | ROLL SET FOR 1-1/2 INCH TUBING FOR GMC PRB-65H |
| 2T-PRB-65H | ROLL SET FOR 2 INCH TUBING FOR GMC PRB-65H |
| 212T-PRB-65H | ROLL SET FOR 2-1/2 INCH TUBING FOR GMC PRB-65H |
| 3T-PRB-65H | ROLL SET FOR 3 INCH TUBING FOR GMC PRB-65H |
| 34P-PRB-65H | ROLL SET FOR 3/4 INCH PIPE FOR GMC PRB-65H |
| 1P-PRB-65H | ROLL SET FOR 1 INCH PIPE FOR GMC PRB-65H |
| 114P-PRB-65H | ROLL SET FOR 1-1/4 INCH PIPE FOR GMC PRB-65H |
| 112P-PRB-65H | ROLL SET FOR 1-1/2 INCH PIPE FOR GMC PRB-65H |
| 2P-PRB-65H | ROLL SET FOR 2 INCH PIPE FOR GMC PRB-65H |
| 212P-PRB-65H | ROLL SET FOR 2-1/2 INCH PIPE FOR GMC PRB-65H |
| 3P-PRB-65H | ROLL SET FOR 3 INCH PIPE FOR GMC PRB-65H |

GMC Power Ring & Angle Roll Bender # PRB-65H picture shown below



Bending Chart:

| Profile | Size (inch) | Min. Dia. (inch) | Profile | Size (inch) | Min. Dia. (inch) |
|---|--|------------------|---|--|------------------|
|  Flat Bar | 4-3/4"X1" 2"X3/8" | 24" 16" |  T-Iron | 3-1/4"X 1-9/16"X1/4" 1-9/16"X 1-9/16"X3/16" | 20" 16" |
|  Flat Bar | 2" 3/4" | 24" 16" |  Channel leg-out | 4"X2"X1/4" 2"X1-9/16" X3/16" | 24" 20" |
|  Round stock | 2" 3/4" | 24" 16" |  Channel leg-in | 4"X2"X1/4" 2"X1-9/16" X3/16" | 20" 16" |
|  Angle Iron leg-out | 1-3/4"X1/4" 1-9/16"X3/16" | 20" 16" |  Pipe | 3-1/2", sch40 2-1/8", sch40 | 35" 20" |
|  Angle Iron leg-in | 1-3/4"X1/4" 1-9/16"X3/16" | 24" 20" |  Tube | 4"X14ga. 2-3/8"X14ga. | 40" 20" |
|  T-Iron leg-out | 3-1/4"X 1-9/16"X1/4" 1-9/16"X 1-9/16"X3/16" | 20" 16" |  Square Tube | 1-3/4"X1-3/4" X1/8" 1-1/8"X1-1/8" X1/8" | 35" 20" |
|  T-Iron leg-in | 3-1/4"X 1-9/16"X1/4" 1-9/16"X 1-9/16"X3/16" | 16" 14" |  Square Tube | 3-1/4"X 1-9/16"X1/8" 2"X1-1-1/8" X14ga. | 31" 20" |