



## GMC Power Ring & Angle Roll Benders

**# PRB-55, 2" Dia. of roller shaft, 7-1/2" roller Dia. 3HP, 220v/440v, 3phase.**

**# PRB-55H, 2" Dia. of roller shaft, 7-1/2" roller Dia. 3HP, 220v/440v, 3phase.**

( PRB-55H comes with top roller hydraulic positioning with digital readout )

Optional roller sets for pipe & round tubing, any size, one set (3 rolls).

Optional anti-twisting attachment.

### Standard Features:













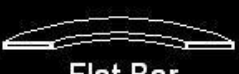

- ISO 9001 certified
- Heavy Duty AC main motor
- Heavy welded all steel construction
- Quiet compact hydraulic system
- One year industrial warranty for parts

Specifications		
Model	PBR-55	PBR-55H
Dia. of roller	7-1/2 inch	7-1/2 inch
Dia. of roller shaft	2 in	2 in
Roller speed	16 rpm	16 rpm
Motor	3 HP , 220V/440V, 3 phase	3 HP , 220V/440V, 3 phase
Dimensions	40in x 35in x 65in	40in x 35in x 65in
Weight	1,350 LBS	1,435 LBS
		with top roller hydraulic positioning

### Standard Equipment:

- One set of universal combination rollers can do most works
- Foot pedal

## Bending Chart:

Profile	Size (inch)	Min. Dia. (inch)	Profile	Size (inch)	Min. Dia. (inch)
 Pipe	2", sch40	24"	 Square Tube	2-3/8"X 2-3/8"X3/8"	24"
 Round stock	1-3/8"	24"	 Angle Iron leg-in	2"X3/16"	28"
 Flat Bar	1-3/8" X1-3/8"	24"	 Angle Iron leg-out	2"X3/16"	20"
 Tube	2-1/2" X14ga.	24"	 T-Iron leg-in	2"X3/16"	28"
 Flat Bar	4"X9/16"	36"	 T-Iron leg-out	2"X3/16"	20"
 Flat Bar	2-3/8" X3/8"	20"	 Channel leg-out	3-1/8"X 1-3/4"X 3/16"	24"
 Flat Bar	1-3/4"X2" X3/8"	47"	 Channel leg-in	3-1/8"X 1-3/4"X 3/16"	26"

### Optional roller sets for pipe & round tubing:

Rolls Sets	
<a href="#">34T-PRB55</a>	ROLL SET FOR 3/4 INCH TUBING FOR GMC PRB-55 OR 55H
<a href="#">1T-PRB55</a>	ROLL SET FOR 1 INCH TUBING FOR GMC PRB-55 OR 55H
<a href="#">114T-PRB55</a>	ROLL SET FOR 1-1/4 INCH TUBING FOR GMC PRB-55 OR 55H
<a href="#">112T-PRB55</a>	ROLL SET FOR 1-1/2 INCH TUBING FOR GMC PRB-55 OR 55H
<a href="#">2T-PRB55</a>	ROLL SET FOR 2 INCH TUBING FOR GMC PRB-55 OR 55H
<a href="#">212T-PRB55</a>	ROLL SET FOR 2-1/2 INCH TUBING FOR GMC PRB-55 OR 55H
<a href="#">34P-PRB55</a>	ROLL SET FOR 3/4 INCH PIPE FOR GMC PRB-55 OR 55H
<a href="#">1P-PRB55</a>	ROLL SET FOR 1 INCH PIPE FOR GMC PRB-55 OR 55H
<a href="#">114P-PRB55</a>	ROLL SET FOR 1-1/4 INCH PIPE FOR GMC PRB-55 OR 55H
<a href="#">112P-PRB55</a>	ROLL SET FOR 1-1/2 INCH PIPE FOR GMC PRB-55 OR 55H
<a href="#">2P-PRB55</a>	ROLL SET FOR 2 INCH PIPE FOR GMC PRB-55 OR 55H
<a href="#">212P-PRB55</a>	ROLL SET FOR 2-1/2 INCH PIPE FOR GMC PRB-55 OR 55H

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**MODEL: PRB-55**



**MODEL: PRB-55H**