



GMC Power Ring & Angle Roll Bender

PRB-30HV, 1-1/8" Shaft Dia. Rolls Dia. 5-3/8" roller Dia. 1HP, 220V 1PH.

Optional roll set for pipe & round tubing, any size, one set (3 rolls per set).

Standard Features:

- ISO 9001 certified
- Hardened and driven rolls
- Standard roll and guide rolls
- Heavy Duty AC main motor
- Heavy welded all steel construction
- Safety foot pedal control
- One free set of universal rolls to do many kinds of material
- One year industrial warranty for parts

Specifications	
Model #	<u>PRB-30HV</u>
Dia of roll Roll adjustment Pinch	5-3/8 inch Manual Single, manual
Diameter of roll shaft Round tube capacity Pipe capacity Solid round bar Angle iron/ leg in Angle iron / leg-out	1-1/8" diameter Max. 1-1/2" tube (.08" wall thickness), ring diameter 40" Max. 1" pipe, sch 40, ring diameter 40" Max. 1" diameter, ring diameter 24" Max. 1-1/2" x 1-1/2" x3/16", ring diameter 16" Max. 1-1/2" x 1-1/2" x 3/16", ring diameter 16"
Roller speed	9rpm
Motor	1HP, 220V , 1 phase
Dimensions	47in x 30in x 48in
Weight	620lbs


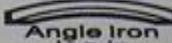
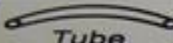
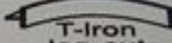

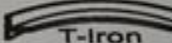

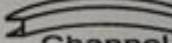

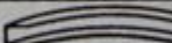
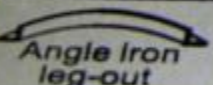
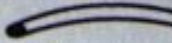
Optional roll sets for pipe & round tubing:

1. **PART # GMCHV30-15-11**
ROLL SET FOR PRB-30HV FOR ANY SIZE OF TUBE FROM 1/2" TO 1-1/2"
2. **PART# GMCHV30-15-12**
ROLL SET FOR PRB-30HV FOR ANY SIZE OF PIPE FROM 1/2" - 1"

PRB-30HV picture shown below



Bending Chart Capacity:

Specification for PRB-30HV					
Profile	Size (inch)	Min.Dia. (inch)	Profile	Size (inch)	Min.Dia. (inch)
 Pipe	1" Sch40	40"	 Angle Iron leg-in	1-9/16"X 1-9/16"X3/16"	15-3/4"
 Tube	1-1/4" X0.08"	40"	 T-Iron leg-out	2"X2"X 3/16"	15-3/4"
 Square Tube	1-9/16"X 1-9/16"X1/8"	40"	 T-Iron leg-in	2"X1"X 3/16"	11-3/4"
 Flat Bar	2"X1-1/8"X 1/8"	48"	 Channel leg-out	2"X1"X 3/16"	15-3/4"
 Flat Bar	2"X9/16"	13-3/4"	 Channel leg-in	2"X1"X 3/16"	11-3/4"
 Angle Iron leg-out	1-9/16"X 1-9/16"X3/16"	15-3/4"	 Round stock	1-1/8"	24"