



GMC Power Ring & Angle Roll Bender

PRB-65H, 2” Dia. of roller shaft, 7-1/2” roller Dia. 5HP, 220/440V, 3ph.
 (PRB-65H comes with top roller hydraulic positioning with DRO)

Optional roller sets for pipe & round tubing, any size, one set (3 rolls).
 Optional anti-twisting attachment.

Standard Features:










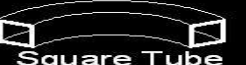




- ISO 9001 certified
- Hydraulic top roller positioning with digital readout
- Heavy Duty AC main motor
- Heavy welded all steel construction
- Quiet compact hydraulic system
- Custom-made rollers are available per request, such as steel, nylon, etc.
- One year industrial warranty for parts

Specifications	
Model	<u>PRB-65H</u>
Dia. of roller	8-1/2 inch
Dia. of roller shaft	2-1/2 inch
Roller speed	16 rpm
Motor	5 HP , 220V/440V, 3 phase
Dimensions	50in x 4x 71in
Weight	2,110 LBS
	with top roller hydraulic positioning

Standard Equipment:

- One set of universal combination rollers can do most works
- Foot pedal

Optional Rolls Sets	
34T-PRB-65H	ROLL SET FOR 3/4 INCH TUBING FOR GMC PRB-65H
1T-PRB-65H	ROLL SET FOR 1 INCH TUBING FOR GMC PRB-65H
114T-PRB-65H	ROLL SET FOR 1-1/4 INCH TUBING FOR GMC PRB-65H
112T-PRB-65H	ROLL SET FOR 1-1/2 INCH TUBING FOR GMC PRB-65H
2T-PRB-65H	ROLL SET FOR 2 INCH TUBING FOR GMC PRB-65H
212T-PRB-65H	ROLL SET FOR 2-1/2 INCH TUBING FOR GMC PRB-65H
3T-PRB-65H	ROLL SET FOR 3 INCH TUBING FOR GMC PRB-65H
34P-PRB-65H	ROLL SET FOR 3/4 INCH PIPE FOR GMC PRB-65H
1P-PRB-65H	ROLL SET FOR 1 INCH PIPE FOR GMC PRB-65H
114P-PRB-65H	ROLL SET FOR 1-1/4 INCH PIPE FOR GMC PRB-65H
112P-PRB-65H	ROLL SET FOR 1-1/2 INCH PIPE FOR GMC PRB-65H
2P-PRB-65H	ROLL SET FOR 2 INCH PIPE FOR GMC PRB-65H
212P-PRB-65H	ROLL SET FOR 2-1/2 INCH PIPE FOR GMC PRB-65H
3P-PRB-65H	ROLL SET FOR 3 INCH PIPE FOR GMC PRB-65H

Profile	Size (inch)	Min. Dia. (inch)	Profile	Size (inch)	Min. Dia. (inch)
 Flat Bar	4-3/4"X1" 2"X3/8"	24" 16"	 T-Iron	3-1/4"X 1-9/16"X1/4" 1-9/16"X 1-9/16"X3/16"	20" 16"
 Flat Bar	2" 3/4"	24" 16"	 Channel leg-out	4"X2"X1/4" 2"X1-9/16" X3/16"	24" 20"
 Round stock	2" 3/4"	24" 16"	 Channel leg-in	4"X2"X1/4" 2"X1-9/16" X3/16"	20" 16"
 Angle Iron leg-out	1-3/4"X1/4" 1-9/16"X3/16"	20" 16"	 Pipe	3-1/2", sch40 2-1/8", sch40	35" 20"
 Angle Iron leg-in	1-3/4"X1/4" 1-9/16"X3/16"	24" 20"	 Tube	4"X14ga. 2-3/8"X14ga.	40" 20"
 T-Iron leg-out	3-1/4"X 1-9/16"X1/4" 1-9/16"X 1-9/16"X3/16"	20" 16"	 Square Tube	1-3/4"X1-3/4" X1/8" 1-1/8"X1-1/8" X1/8"	35" 20"
 T-Iron leg-in	3-1/4"X 1-9/16"X1/4" 1-9/16"X 1-9/16"X3/16"	16" 14"	 Square Tube	3-1/4"X 1-9/16"X1/8" 2"X1-1-1/8" X14ga.	31" 20"

GMC Power Ring & Angle Roll Bender # PRB-65H picture shown below

