



## **GMC HEAVY DUTY POWER BENDING ROLLS**

**All models comes with hardened rolls (HR) as standard**

- # PBR-0812E, 8'x 12 Ga. powered bending roll up/down w/ push button & display; 4hp, 220/440v, 3ph.
- # PBR-0810E, 8'x 10 Ga. powered bending roll up/down w/ push button & display; 4hp, 220/440v, 3ph.
- # PBR-1012E, 10'x 12 Ga. powered bending roll up/down w/ push button & display; 5.5hp, 220/440v, 3ph.
- # PBR-1010E, 10'x 10 Ga. powered bending roll up/down w/ push button & display; 7.5hp, 220/440v, 3ph.

### **Standard Features:**

- ISO 9001 certified
- Taiwan machines
- All (3) rolls are hardened rolls as standard feature ( all are HR models )
- 3-rollers are driven to perform high accuracy
- Adjustable cone attachment included
- 3/8", 1/2" and 5/8" grooves on rollers
- One wheel one-side operated for bending roll
- One wheel one-site operated for pinch roll ( E model is powered )
- Heavy duty casting frame
- Heavy duty all steel welded construction
- 1/3 of full length in middle of roller is straight, and two ends with crown to get perfect round performance.
- Quiet running operation
- Easy swing-out top roller
- Safety line all around the machine for emergency stop
- All rolls run forward and reverse
- Safety type forward/reverse foot pedal
- Power source 220V, ( option: 440V, 3 phase )
- One year industrial warranty for parts

### **Standard Equipment for GMC H.D. Power Bending Rolls:**

- Adjustable cone attachment
- 3/8", 1/2" and 5/8" grooves on rollers
- All (3) hardened rolls ( HR )
- Removable safety foot pedal
- Operation & parts manual
- Orange color front cover is optional.
- E models come with motorized bending roll up/down w/ push button and digital display for easy operation of repeat jobs

### **Optional Equipment:**

- Safety fence for enclosure of the back side of the machine.

## Specifications for GMC H.D. Power Bending Rolls:

| Model #   | Capacity Mild Steel | Capacity Stainless Steel | Roll Dia. Inch | Min. Bending Dia. inch | Pre-bend inch | Rolls Speed ft/min | Rolls Opening inch | Main Motor HP | weight LBS | Overall Dimensions inch |
|-----------|---------------------|--------------------------|----------------|------------------------|---------------|--------------------|--------------------|---------------|------------|-------------------------|
| PBR-0812E | 8'2"x12Ga           | 8'2"x16Ga                | 5.5            | 7.5                    | 0.12          | 20                 | ½                  | 4HP           | 4,350      | 132x35x56               |
| PBR-0810E | 8'2"x10Ga           | 8'2"x14Ga                | 6              | 8                      | 0.12          | 20                 | ½                  | 4HP           | 4,550      | 132x35x56               |
| PBR-1012E | 10'x12Ga            | 10'x16Ga                 | 6.25           | 8.5                    | 0.12          | 20                 | ½                  | 5-1/2HP       | 4,750      | 132x35x56               |
| PBR-1010E | 10'x10Ga            | 10'x14Ga                 | 6.70           | 9                      | 0.12          | 20                 | ½                  | 7-1/2HP       | 5,150      | 132x35x56               |

### Model # PBR-0810E , with power bending roll up/down with push button & digital display

