



**GMC HEAVY DUTY POWER BENDING ROLLS  
50 HRC HARDNED ROLLS FOR STAINLESS STEEL**

Sales Prices:

- # PBR-0412, 4'x12Ga. Manual handwheel to move the bending roll, 2HP, 220/440v, 3PH.
- # PBR-0412, 4'x12Ga. Manual handwheel to move the bending roll, 3HP, 220V, 1PH.
  
- # PBR-0412E, 4'x12Ga., powered bending roll up/down w/push button & display, 2HP, 220/440V, 3PH.
  
- # PBR-04316, 4'x3/16" Manual handwheel to move the bending rolls, 3HP, 220/440V, 3PH.
- # PBR-04316E, 4'x3/16" powered bending roll up/down w/ push button & display, 3HP, 220/440V, 3PH.
  
- # PBR-0425, 4'x1/4" Manual handwheel to move the bending roll, 5HP, 220/440V, 3PH.
- # PBR-0425E, 4'x1/4" powered bending roll up/down w/ push button & display, 5HP, 220/440V, 3PH.
  
- # PBR-0510 , 5'X10Ga. Manual handwheel to move the bending roll, 3HP, 220/440V, 3PH.
- # PBR-0510E , 5'X10Ga. powered bending roll up/down w/ push button & display, 3HP, 220/440V, 3PH.
  
- # PBR-0610, 6'x 10 Ga. Manual handwheel to move the bending roll, 5HP, 220/440V, 3PH.
- # PBR-0610E, 6'x 10 Ga. powered bending roll up/down w/ push button & display, 5HP, 220/440V, 3PH.

**Standard Features:**

- ISO 9001 certified
- Taiwan machines
- 3-rollers are driven to perform high accuracy
- Adjustable cone attachment included
- 3/8", 1/2" and 5/8" grooves on rollers
- One wheel one-side operated for bending roll
- One wheel one-site operated for pinch roll ( E model is powered )
- Heavy duty casting frame
- Heavy duty all steel welded construction
- 1/3 of full length in middle of roller is straight, and two ends with crown to get perfect round performance.
- Quiet running operation
- Easy swing-out top roller
- Safety line all around the machine for emergency stop
- All rolls run forward and reverse
- Safety type forward/reverse foot pedal
- Power source 220V, ( option: 440V, 3 phase )
- One year industrial warranty for parts
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**Standard Equipment for GMC H.D. Power Bending Rolls:**

- Adjustable cone attachment
- 3/8", 1/2" and 5/8" grooves on rollers
- Removable safety foot pedal
- Operation & parts manual
- Orange color front cover is optional.
- **E models come with motorized bending roll up/down w/ push button and digital display** for easy operation of repeat jobs

**Optional Equipment:**

- Safety fence for enclosure of the back side of the machine.

**Specifications for GMC H.D. Power Bending Rolls:**

Model #	Capacity Mild Steel	Capacity Stainless Steel	Roll Dia.	Min. Bending Dia.	Pre-bend	Rolls Speed ft/min	Rolls Opening	Main Motor HP	Weight LBS approx	Overall Dimensions inch
PBR-0412 PBR-0412E	4'3"x12 Ga.	4'3" x 16Ga	3-1/2"	4-3/4"	0.07"	20	1/2"	2HP	1,950	78x30x50
PBR-04316 PBR-04316E	4'3"x3/16"	4'3" x 11Ga	4-3/4"	6"	0.16"	20	1/2"	3HP	2,750	78x30x52
<b>PBR-0425 PBR-0425E</b>	<b>4'3" X 1/4"</b>	<b>4'3" x 11Ga</b>	<b>6-1/4"</b>	<b>8-1/4"</b>	<b>0.25"</b>	<b>20</b>	<b>1/2"</b>	<b>5HP</b>	<b>3,850</b>	<b>78x33x52</b>
PBR-0510 PBR-0510E	5'1"x10 Ga.	5'1" x 14Ga	4-3/4"	6"	0.12"	20	1/2"	3HP	3,050	96x32x52
PBR-0610 PBR-0610E	6'8"x10 Ga.	6'8" x 14Ga	5"	6-3/4"	0.12"	20	1/2"	5 HP	3,850	106x33x52

**Machine picture is shown below next page, model # PBR-0510E & PBR-0412**

**Model # PBR-0510E**



**Model # PBR-0412**

