



## **GMC HEAVY DUTY HYDRAULIC SHEARS**

**Model # HS-1025E, 10' x ¼", 10 HP with 36" SIKO power back gauge.**

### **Standard Features:**

- ISO 9001 certified
- Taiwan machines
- 24" German SIKO Front Operated power back gauge w/ micro adjustment 0.004" , inch / metric digital display for "E" models only
- Automatic Quick Change Blade Gap Adjustment (BGA), no lever required
- CE standard "OMERO" electric control system
- Meet OSHA safety standard code
- Shadow line for accurate straight cutting
- Adjustable cutting length and stroke
- Ball transfer plates on worktable for easy loading workpiece
- Well balanced and sturdy all steel machine frame
- German made Hydraulic logic system centrally located and quiet
- Hydraulic hold-downs with anti-mar neoprene
- Shear blades are high grade carbon/chrome alloy steel and hardened to 60 HRC, 2-edge indexable upper blade and 4-edge indexable bottom blade
- Full length viewable safety finger guard to protect operator from cutting hazard
- Removable safety foot pedal, automatic blade raise up on removal of foot from pedal
- Hydraulic, electrical overload protection
- Compact operator control panel
- All motors are overload protected & low voltage control system
- Jog or continuous auto cycle cutting operation modes
- One year industrial warranty for parts

### **Standard Equipment for GMC Heavy Duty Hydraulic Shears:**

- 24" German SIKO Front Operated Power Back Gauge with micro adjustment , accuracy 0.004" inch/metric digital display for "E" models
- 24" manual back gauge( one side wheel drive ) for "M" models only
- 1 each 60" squaring arm with inlaid inch/metric dual scale
- Automatic quick change blade gap adjustment (BGA)
- Shadow line for accurate straight cutting
- Material support and drop back chuter
- Upper and bottom blade set with 4-edge on bottom & 2-edge on upper
- 2 each 24" front support arms
- Hydraulic hold-downs with anti-mar neoprene
- Full length viewable finger guard
- Removable safety foot pedal
- Tool box

**Optional Equipment for GMC Heavy Duty Hydraulic Shears:**

- Safety fence for enclosure of the back side of the machine.

<b>Specifications:</b>		<b>HS-1025E</b>	
Cutting capacity: mild steel		10' x 1/4"	
stainless steel		10' x 10Ga.	
Blade length		120"	
Strokes per minute		10-15	
Worktable height		34-1/2"	
Front support arm		24"	
Back gauge for E model		36" power B.G.	
blade rake angle		2 degree	
oil tank cap.		25 Gal.	
Main motor		15 HP	
Power B.G. motor		1 HP	
Machine weight		10,180 LBS	
Machine dimensions		142x89x63"	

Please see the machine pictures below,# HS-1025E.

**A. Shown Model # HS-1025E with 36" SIKO front operated power back gauge, 10' x1/4" Mild Steel**







