



GMC Super Turret Punch Model # TP-12

TP-12, 12 turret stations, 7 tons (15,500 LBS) pressure, 12" throat depth.

Standard Features:

- ISO 9001 certified
- Solid and strong steel C frame
- 12 turret stations
- It comes with standard round punch & die sizes from 3/16", 1/4", 5/16", 3/8", 1/2", 9/16", 5/8", 3/4", 7/8", 1", 1-1/8", 1-1/4"
- It comes with a standard layout 01 # with (12) 1-1/4" diameter holes on bottom base
- Punches & dies up to 2-1/4", needs to purchase LAYOUT 02 & LAYOU 03 on bottom base
- Deluxe stand with table
- Hand operated
- Stop bar with inch /mm scale
- One year industrial warranty for parts

Specifications		
Model	GMC TP-12	
Capacity pressure	7 tons (15,500 LBS)	
Number of stations	12 stations	
Throat depth	12"	
Clearance between punches & dies	7/16"	
Stroke of ram	11/16"	
Max. punch diameter with optional LAYOUT 02 & LAYOUT 03	2-1/4"	
Max. hole in 1/4" thick mild steel	3/8" diameter	
Max. hole in 3/16" thick mild steel	1/2" diameter	
Max. hole in 10 Ga. thick mild steel	1-1/4" diameter	
Max. hole in 3/32" thick mild steel	1-1/2" diameter	
Max. hole in 1/16" thick mild steel	2-1/4" diameter	
Machine Weight	930 LBS	
Machine dimensions, LWH	32" X 30" X 55"	

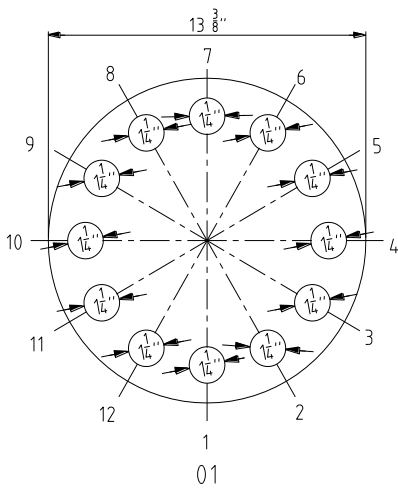
[Optionals tooling and pictures next pages](#)

Optional Equipment available:

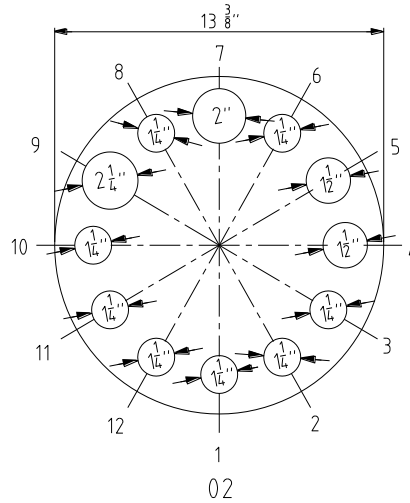
- Any size of round punch and die set.
- Any size of punch & die set for square, rectangular, oval, shallow extrusions, or other special shaped holes.
- Layout 02 # LOU-02, 8 pcs 1-1/4", 2 pcs 1-1/2", 1 pc 2" & 1 pc 2-1/4".
- Layout 03 # LOU-03, 6pcs 1-1/4", 2pcs 1-1/2", 2 pcs 2" & 2pcs 2-1/4".

drawings (for bottom base):

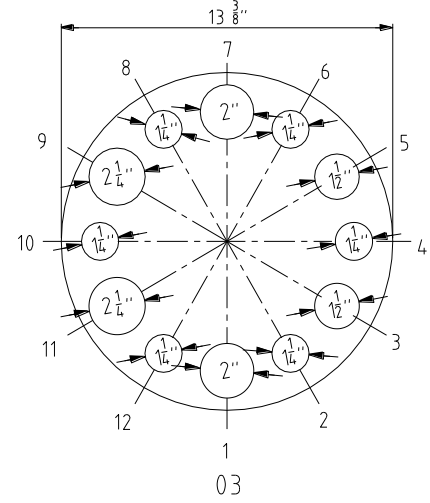
LAYOUT # 1



LAYOUT # 2



LAYOUT # 3



Punch Size	Layout 01	Layout 02	Layout 03
Up to and including 1-1/4" dia.	Stations 1 to 12	Stations 1,2,3,6,8,10,11,12	Stations 2,4,6,8, 10,12
Over 1-1/4" to 1-1/2" dia. Inclusive		Stations 4,5	Stations 3,5
Over 1-1/2" to 2" dia. Inclusive		Station 7	Stations 1,7
Over 2" to 2-1/4" dia. inclusive		Station 9	Stations 9,11

Diameters shown on layouts are maximum for each station

Select the one best suited to your requirements, according to the table above.

Pictures are shown below:

